

## Quick Instructions for 2022 version Bottom Heat Attachment



REMOVE the silver U-Bracket from the base used for the all-thread tables.  
LEAVE the steel plate and black rubber pad under the silver U-Bracket.

ATTACH the Black Mounting Plate (pictured above) using the (2) 5/16-18 Allen Flathead screws into the (2) tapped holes in the base. *The same allen key used to remove the U-Bracket/plate works for fastening the flat heads.*



ATTACH the bottom heat assembly to the Black Mounting Plate using (2) 5/16-18 screws. *The mounting holes are outside the machine base-frame area for easy tightening.*